



Creation Date 03-May-2010

Revision Date 12-Mar-2019

Revision Number 6

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identification

Product Description:	<u>1-Hexene</u>
Cat No. :	120750000; 120750010; 1207510000
Synonyms	Butyl ethylene
CAS-No	592-41-6
EC-No.	209-753-1
Molecular Formula	C6 H12
Reach Registration Number	01-2119475505-34

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use Sector of use	Laboratory chemicals. SU3 - Industrial uses: Uses of substances as such or in preparations at industrial sites
Product category	PC21 - Laboratory chemicals
Process categories	PROC15 - Use as a laboratory reagent
Environmental release category	ERC6a - Industrial use resulting in manufacture of another substance (use of intermediates)
Uses advised against	No Information available

1.3. Details of the supplier of the safety data sheet

Company	UK entity/business name Fisher Scientific UK Bishop Meadow Road, Loughborough, Leicestershire LE11 5RG, United Kingdom
	EU entity/business name Acros Organics BVBA Janssen Pharmaceuticalaan 3a 2440 Geel, Belgium
E-mail address	begel.sdsdesk@thermofisher.com
1.4. Emergency telephone number	For information US call: 001-800-ACROS-01 / Europe call: +32 14 57 52 11 Emergency Number US :001-201-796-7100 / Europe: +32 14 57 52 99 CHEMTREC Tel. No. US :001-800-424-9300 / Europe: 001-703-527-3887

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

CLP Classification - Regulation (EC) No 1272/2008

Physical hazards

Flammable liquids

Category 2 (H225)

1-Hexene

Health hazards

Aspiration Toxicity

Category 1 (H304)

Environmental hazards

Based on available data, the classification criteria are not met

2.2. Label elements



Signal Word

Danger

Hazard Statements

H225 - Highly flammable liquid and vapor

H304 - May be fatal if swallowed and enters airways

EUH066 - Repeated exposure may cause skin dryness or cracking

Precautionary Statements

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking
P243 - Take precautionary measures against static discharge
P280 - Wear protective gloves/ protective clothing/ eye protection/ face protection
P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/ physician
P331 - Do NOT induce vomiting
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed

2.3. Other hazards

Substance is not considered persistent, bioaccumulative and toxic (PBT) / very persistent and very bioaccumulative (vPvB)

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Component	CAS-No	EC-No.	Weight %	CLP Classification - Regulation (EC) No 1272/2008
1-Hexene	592-41-6	EEC No. 209-753-1	>95	Flam. Liq. 2 (H225) Asp. Tox. 1 (H304) (EUH066)

Reach Registration Number	01-2119475505-34
---------------------------	------------------

Full text of Hazard Statements: see section 16

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.	
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.	
Ingestion	Aspiration hazard. Do not induce vomiting. Call a physician or Poison Control Center immediately. If vomiting occurs naturally, have victim lean forward.	
Inhalation	Move to fresh air. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Obtain medical attention. If not breathing, give artificial respiration. Risk of serious damage to the lungs.	
Self-Protection of the First Aider	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination.	
4.2. Most important symptoms and effects, both acute and delayed		

Breathing difficulties. Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

4.3. Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically. Symptoms may be delayed.

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

CO₂, dry chemical, dry sand, alcohol-resistant foam. Cool closed containers exposed to fire with water spray.

Extinguishing media which must not be used for safety reasons

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Flammable. Risk of ignition. Vapors may form explosive mixtures with air. Vapors may travel to source of ignition and flash back. Containers may explode when heated. Thermal decomposition can lead to release of irritating gases and vapors. Keep product and empty container away from heat and sources of ignition.

Hazardous Combustion Products

Carbon monoxide (CO), Carbon dioxide (CO₂).

5.3. Advice for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

1-Hexene

Use personal protective equipment. Remove all sources of ignition. Take precautionary measures against static discharges. Ensure adequate ventilation. Avoid contact with skin, eyes and clothing.

6.2. Environmental precautions

Do not flush into surface water or sanitary sewer system.

6.3. Methods and material for containment and cleaning up

Remove all sources of ignition. Soak up with inert absorbent material. Keep in suitable, closed containers for disposal. Use spark-proof tools and explosion-proof equipment.

6.4. Reference to other sections

Refer to protective measures listed in Sections 8 and 13.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Wear personal protective equipment. Ensure adequate ventilation. Use spark-proof tools and explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharges. Avoid contact with skin, eyes and clothing. Avoid ingestion and inhalation. Use only non-sparking tools. To avoid ignition of vapors by static electricity discharge, all metal parts of the equipment must be grounded.

Hygiene Measures

Handle in accordance with good industrial hygiene and safety practice. Keep away from food, drink and animal feeding stuffs. Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing before re-use. Wash hands before breaks and at the end of workday.

7.2. Conditions for safe storage, including any incompatibilities

Keep containers tightly closed in a dry, cool and well-ventilated place. Keep away from heat and sources of ignition. Keep under nitrogen. Flammables area.

7.3. Specific end use(s)

Use in laboratories

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits

List source(s):

Component	The United Kingdom	European Union	Ireland
1-Hexene			TWA: 50 ppm 8 hr.
			STEL: 150 mg/m ³ 15 min
			Skin

Biological limit values

This product, as supplied, does not contain any hazardous materials with biological limits established by the region specific regulatory bodies

Monitoring methods

Revision Date 12-Mar-2019

1-Hexene

BS EN 14042:2003 Title Identifier: Workplace atmospheres. Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents.

MDHS70 General methods for sampling airborne gases and vapours

MDHS 88 Volatile organic compounds in air. Laboratory method using diffusive samplers, solvent desorption and gas chromatography

MDHS 96 Volatile organic compounds in air - Laboratory method using pumped solid sorbent tubes, solvent desorption and gas chromatography

Derived No Effect Level (DNEL) No information available

Route of exposure	Acute effects (local)	Acute effects (systemic)	Chronic effects (local)	Chronic effects (systemic)
Oral				
Dermal				
Inhalation				

Predicted No Effect Concentration See values below. (PNEC)

Fresh water	0.111 mg/l
Fresh water sediment	19.25 mg/kg
Marine water	0.111 mg/l
Marine water sediment	19.25 mg/kg
Soil (Agriculture)	4.01 mg/kg

8.2. Exposure controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Use explosion-proof electrical/ventilating/lighting/equipment. Ensure that eyewash stations and safety showers are close to the workstation location.

Wherever possible, engineering control measures such as the isolation or enclosure of the process, the introduction of process or equipment changes to minimise release or contact, and the use of properly designed ventilation systems, should be adopted to control hazardous materials at source

Personal protective equipment

Eye Protection Safety glasses with side-shields (European standard - EN 166)

Hand Protection Protective gloves

Glove material	Breakthrough time	Glove thickness	EU standard	Glove comments
Nitrile rubber	> 480 minutes	0.38 mm	Level 6	As tested under EN374-3 Determination of
Viton (R)	> 480 minutes	0.35 mm	EN 374	Resistance to Permeation by Chemicals
Neoprene gloves	< 45 minutes	0.45 mm		
Elvin and hady prot	Antian Maaran	proprieto protoctivo	loves and elethin	a to provent alvin evnequire

Skin and body protection Wear appropriate protective gloves and clothing to prevent skin exposure

Inspect gloves before use.

Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. (Refer to manufacturer/supplier for information)

Ensure gloves are suitable for the task: Chemical compatability, Dexterity, Operational conditions, User susceptibility, e.g. sensitisation effects, also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion.

Remove gloves with care avoiding skin contamination.

Respiratory Protection	When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. To protect the wearer, respiratory protective equipment must be the correct fit and be used and maintained properly
Large scale/emergency use	Use a NIOSH/MSHA or European Standard EN 136 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced Recommended Filter type: low boiling organic solvent Type AX Brown conforming to

	EN371
Small scale/Laboratory use	Use a NIOSH/MSHA or European Standard EN 149:2001 approved respirator if exposure limits are exceeded or if irritation or other symptoms are experienced. Recommended half mask:- Valve filtering: EN405; or; Half mask: EN140; plus filter, EN 141 When RPE is used a face piece Fit Test should be conducted
Environmental exposure controls	Prevent product from entering drains. Do not allow material to contaminate ground water system.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance Physical State	Colorless Liquid	
Odor Odor Threshold pH Melting Point/Range Softening Point Boiling Point/Range	Characteristic No data available No information available -140 °C / -220 °F No data available 62 - 65 °C / 143.6 - 149 °F	@ 760 mmHg
Flash Point	-26 °C / -14.8 °F	Method - Closed cup
Evaporation Rate Flammability (solid,gas) Explosion Limits	No data available Not applicable Lower 1.2 Vol% Upper 6.9 Vol%	Liquid
Vapor Pressure Vapor Density Specific Gravity / Density	186 mmHg @ 25 °C 3.0 0.678	(Air = 1.0)
Bulk Density Water Solubility Solubility in other solvents	Not applicable 50 mg/L (20°C) No information available	Liquid
Partition Coefficient (n-octanol/wat		
Component 1-Hexene Autoignition Temperature Decomposition Temperature	log Pow 3.39 265 °C / 509 °F No data available	
Viscosity Explosive Properties Oxidizing Properties	0.34 cSt at 40 °C No information available No information available	Vapors may form explosive mixtures with air
9.2. Other information		
Molecular Formula Molecular Weight	C6 H12 84.15	

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity	None known, based on information available
10.2. Chemical stability	Stable under normal conditions.

1-Hexene

1-Hexene

10.3. Possibility of hazardous reactions

Hazardous Polymerization Hazardous Reactions	Hazardous polymerization may occur. None under normal processing.	
10.4. Conditions to avoid	Incompatible products. Excess heat. Keep away from open flames, hot surfaces and sources of ignition.	
10.5. Incompatible materials	Strong oxidizing agents. Acids. Peroxides.	

10.6. Hazardous decomposition products

Carbon monoxide (CO). Carbon dioxide (CO₂).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Product	Information
oauot	mormation

(a) acute toxicity; Oral Dermal Inhalation

Based on available data, the classification criteria are not met Based on available data, the classification criteria are not met Based on available data, the classification criteria are not met

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation
1-Hexene	LD50 > 5600 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	LC50 = 32000 ppm (Rat)4 h
(b) skin corrosion/irritation;	Based on available data, the classification criteria are not met		
(c) serious eye damage/irritation;	Based on available data, the classification criteria are not met		
(d) respiratory or skin sensitization; Respiratory Skin	Based on available data, the c Based on available data, the c		
(e) germ cell mutagenicity;	Based on available data, the c	lassification criteria are not me	et
	Not mutagenic in AMES Test		
(f) carcinogenicity;	Based on available data, the c	lassification criteria are not me	et
	There are no known carcinogenic chemicals in this product		
(g) reproductive toxicity;	Based on available data, the c	lassification criteria are not me	ət
(h) STOT-single exposure;	Based on available data, the c	lassification criteria are not me	et
(i) STOT-repeated exposure;	Based on available data, the c	lassification criteria are not me	et
Test method Test species / Duration Study result	OECD Test Guideline 407 rat / 28 days NOAEL = 101 mg/kg		

Route of exposure Target Organs	Oral None known.
(j) aspiration hazard;	Category 1
Other Adverse Effects	The toxicological properties have not been fully investigated.
Symptoms / effects,both acute and delayed	Inhalation of high vapor concentrations may cause symptoms like headache, dizziness, tiredness, nausea and vomiting

SECTION 12: ECOLOGICAL INFORMATION

12.1. Toxicity

1-Hexene

Ecotoxicity effects

The product contains following substances which are hazardous for the environment. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Component	Freshwater Fish	Water Flea	Freshwater Algae	Microtox
1-Hexene	LC50 96 h 5.6 mg/L	EC50: = 30 mg/L, 48h	EC50: > 1000 mg/L, 96h	
	(Rainbow trout)	Static (Daphnia magna) EC50: = 230 mg/L, 48h (Daphnia magna)		

<u>12.2. Persistence</u> Readily biodegradable **Persistence** Persistence is unlikely, based on information available.

Persistence	Persistence is unlikely, based on	information av	vailable.
Component		Degradability	
1-Hex	1-Hexene 67 - 98 % (28d)		67 - 98 % (28d)
592-41-6	(>95)		
Degradation in sewage	Contains substances known to be hazardous to the environment or not degradable in v		the environment or not degradable in wast
treatment plant	water treatment plants.		
12.3. Bioaccumulative potential	Bioaccumulation is unlikely		
Component	log Pow		Bioconcentration factor (BCF)
1-Hexene	3.39		No data available
12.5. Results of PBT and vPvB assessment	air Substance is not considered pers and very bioaccumulative (vPvB)		umulative and toxic (PBT) / very persistent
<u>12.6. Other adverse effects</u> Endocrine Disruptor Information Persistent Organic Pollutant Ozone Depletion Potential	This product does not contain any known or suspected endocrine disruptors This product does not contain any known or suspected substance This product does not contain any known or suspected substance		
SI	ECTION 13: DISPOSAL C	ONSIDER	ATIONS

13.1. Waste treatment methods

Waste from Residues / Unused Products	Waste is classified as hazardous. Dispose of in accordance with the European Directives on waste and hazardous waste. Dispose of in accordance with local regulations.
Contaminated Packaging	Dispose of this container to hazardous or special waste collection point. Empty containers retain product residue, (liquid and/or vapor), and can be dangerous. Keep product and

 European Waste Catalogue (EWC)
 According to the European Waste Catalogue, Waste Codes are not product specific, but application specific.

 Other Information
 Do not dispose of waste into sewer. Waste codes should be assigned by the user based on the application for which the product was used. Can be incinerated, when in compliance with local regulations.

SECTION 14: TRANSPORT INFORMATION

IMDG/IMO

1-Hexene

<u>14.1. UN number</u>	UN2370
14.2. UN proper shipping name	1-HEXENE
14.3. Transport hazard class(es)	3
14.4. Packing group	II

ADR

<u>14.1. UN number</u>	UN2370
14.2. UN proper shipping name	1-HEXENE
14.3. Transport hazard class(es)	3
14.4. Packing group	II

<u>IATA</u>

14.1. UN number	UN2370
14.2. UN proper shipping name	1-HEXENE
14.3. Transport hazard class(es)	3
14.4. Packing group	II

14.5. Environmental hazards No hazards identified

14.6. Special precautions for user No special precautions required

14.7. Transport in bulk according to Not applicable, packaged goods Annex II of MARPOL73/78 and the IBC Code

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

International Inventories

X = listed.

Component	EINECS	ELINCS	NLP	TSCA	DSL	NDSL	PICCS	ENCS	IECSC	AICS	KECL
1-Hexene	209-753-1	-		Х	Х	-	Х	Х	Х	Х	KE-1984
											5

National Regulations

	Component	Germany - Water Classification (VwVwS)	Germany - TA-Luft Class
ſ	1-Hexene	WGK 2	

Take note of Control of Substances Hazardous to Health Regulations (COSHH) 2002 and 2005 Amendment.

15.2. Chemical safety assessment

A Chemical Safety Assessment/Report (CSA/CSR) has been conducted by the manufacturer/importer

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3

H225 - Highly flammable liquid and vapor

H304 - May be fatal if swallowed and enters airways

EUH066 - Repeated exposure may cause skin dryness or cracking

Legend

Inventory

Substances List

CAS - Chemical Abstracts Service

EINECS/ELINCS - European Inventory of Existing Commercial Chemical DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances/EU List of Notified Chemical Substances **PICCS** - Philippines Inventory of Chemicals and Chemical Substances **IECSC** - Chinese Inventory of Existing Chemical Substances KECL - Korean Existing and Evaluated Chemical Substances

WEL - Workplace Exposure Limit ACGIH - American Conference of Governmental Industrial Hygienists **DNEL** - Derived No Effect Level **RPE** - Respiratory Protective Equipment LC50 - Lethal Concentration 50% NOEC - No Observed Effect Concentration PBT - Persistent, Bioaccumulative, Toxic

ADR - European Agreement Concerning the International Carriage of Dangerous Goods by Road IMO/IMDG - International Maritime Organization/International Maritime

Dangerous Goods Code **OECD** - Organisation for Economic Co-operation and Development BCF - Bioconcentration factor

Key literature references and sources for data

Suppliers safety data sheet, Chemadvisor - LOLI, Merck index, RTECS

Training Advice

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hvaiene.

Use of personal protective equipment, covering appropriate selection, compatibility, breakthrough thresholds, care, maintenance, fit and standards.

First aid for chemical exposure, including the use of eye wash and safety showers.

Fire prevention and fighting, identifying hazards and risks, static electricity, explosive atmospheres posed by vapours and dusts.

Creation Date	03-May-2010
Revision Date	12-Mar-2019
Revision Summary	SDS sections updated, 15.

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text

TWA - Time Weighted Average IARC - International Agency for Research on Cancer PNEC - Predicted No Effect Concentration LD50 - Lethal Dose 50% EC50 - Effective Concentration 50%

TSCA - United States Toxic Substances Control Act Section 8(b)

ENCS - Japanese Existing and New Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIOC - New Zealand Inventory of Chemicals

POW - Partition coefficient Octanol:Water

vPvB - very Persistent, very Bioaccumulative

ICAO/IATA - International Civil Aviation Organization/International Air Transport Association MARPOL - International Convention for the Prevention of Pollution from Ships ATE - Acute Toxicity Estimate VOC - Volatile Organic Compounds

1-Hexene

End of Safety Data Sheet