

according to Regulation (EC) No. 1907/2006

Revision Date 13.08.2018

Version 14.0

SECTION 1. Identification of the substance/mixture and of the company/undertaking 1.1 Product identifier			
Catalogue No.	800380		
Product name	Maleic acid for synthesis		
REACH Registration Number	01-2119488705-25-XXXX		
CAS-No.	110-16-7		
1.2 Relevant identified uses of	1.2 Relevant identified uses of the substance or mixture and uses advised against		
Identified uses	Chemical for synthesis		
	In compliance with the conditions described in the annex to this safety data sheet.		
1.3 Details of the supplier of th	e safety data sheet		
Company	Merck KGaA * 64271 Darmstadt * Germany * Phone:+49 6151 72-0		
Responsible Department	LS-QHC * e-mail: prodsafe@merckgroup.com		
1.4 Emergency telephone number	Please contact the regional company representation in your country.		

SECTION 2. Hazards identification

2.1 Classification of the substance or mixture Classification (REGULATION (EC) No 1272/2008)

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

Acute toxicity, Category 4, Oral, H302 Acute toxicity, Category 4, Dermal, H312 Skin irritation, Category 2, H315 Serious eye damage, Category 1, H318 Skin sensitisation, Category 1, H317 Specific target organ toxicity - single exposure, Category 3, Respiratory system, H335 For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word Danger

Hazard statements

H302 + H312 Harmful if swallowed or in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

- H318 Causes serious eye damage.
- H335 May cause respiratory irritation.

Precautionary statements
Prevention
P280 Wear protective gloves.
P280 Wear eye protection.
Response
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

P313 Get medical advice/ attention.

Reduced labelling (≤125 ml)

Hazard pictograms



Signal word Danger

Hazard statements H317 May cause an allergic skin reaction. H318 Causes serious eye damage.

Precautionary statements
P280 Wear protective gloves.
P280 Wear eye protection.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P313 Get medical advice/ attention.

Contains: maleic acid

Index-No. 607-095-00-3

2.3 Other hazards

None known.

SECTION 3. Composition/information on ingredients

3.1 Substance

Formula	HOOCCH=CHCOOH	C₄H₄O₄ (Hill)
Index-No.	607-095-00-3	
EC-No.	203-742-5	
Molar mass	116,07 g/mol	

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

Hazardous components (REGULATION (EC) No 1272/2008)

Chemical name (Concentration)

CAS-No. Registration number Classification

maleic acid (<= 100 %)

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

110-16-7 01-2119488705-25-

XXXX

Acute toxicity, Category 4, H302 Acute toxicity, Category 4, H312 Skin irritation, Category 2, H315 Serious eye damage, Category 1, H318 Skin sensitisation, Category 1, H317 Specific target organ toxicity - single exposure, Category 3, H335

For the full text of the H-Statements mentioned in this Section, see Section 16.

3.2 Mixture

Not applicable

SECTION 4. First aid measures

4.1 Description of first aid measures

After inhalation: fresh air. Call in physician.

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower. Consult a physician.

After eye contact: rinse out with plenty of water. Immediately call in ophthalmologist.

After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

irritant effects, Irritation and corrosion, Allergic reactions, Cough, Shortness of breath, Pain, Vomiting

Risk of serious damage to eyes.

4.3 Indication of any immediate medical attention and special treatment needed

according to Regulation (EC) No. 1907/2006

Catalogue No.

Product name

800380

Maleic acid for synthesis

No information available.

SECTION 5. Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media Water, Foam, Carbon dioxide (CO2), Dry powder

Unsuitable extinguishing media For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Combustible.

Risk of dust explosion.

Development of hazardous combustion gases or vapours possible in the event of fire.

5.3 Advice for firefighters

Special protective equipment for firefighters

Stay in danger area only with self-contained breathing apparatus. Prevent skin contact by keeping a safe distance or by wearing suitable protective clothing.

Further information

Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6. Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Avoid inhalation of dusts. Avoid substance contact. Ensure adequate ventilation. Evacuate the danger area, observe emergency procedures, consult an expert.

Advice for emergency responders:

Protective equipment see section 8.

6.2 Environmental precautions

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up dry. Dispose of properly. Clean up affected area. Avoid generation of dusts.

6.4 Reference to other sections

Indications about waste treatment see section 13.

SECTION 7. Handling and storage 7.1 Precautions for safe handling

Advice on safe handling Observe label precautions.

Hygiene measures

Immediately change contaminated clothing. Apply preventive skin protection. Wash hands and face after working with substance.

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions
Tightly closed. Dry.

Recommended storage temperature see product label.

7.3 Specific end use(s)

See exposure scenario in the Annex to this MSDS.

SECTION 8. Exposure controls/personal protection

8.1 Control parameters

according to Regulation (EC) No. 1907/2006

Catalogue No.	800380		
Product name	Maleic a	acid for synthesis	
Derived No Effect Le	evel (DNEL)		
Worker DNEL, acute	Local effects	dermal	0,55 mg/cm2
Worker DNEL, longterm	Local effects	dermal	0,04 mg/cm2
Worker DNEL, acute	Systemic effects	dermal	58 mg/kg Body weight
,,			
Worker DNEL, longterm	Systemic effects	dermal	3,3 mg/kg Body weight
Predicted No Effect (Concentration (PNF	C)	
PNEC Fresh water		0,074 mg/l	
PNEC Aquatic intermittent r	elease	0,744 mg/l	
PNEC Fresh water sediment		0,0624 mg/kg	
PNEC Sewage treatment pl	PNEC Sewage treatment plant		

8.2 Exposure controls

Engineering measures

Technical measures and appropriate working operations should be given priority over the use of personal protective equipment.

See section 7.1.

Individual protection measures

Protective clothing needs to be selected specifically for the workplace, depending on concentrations and quantities of the hazardous substances handled. The chemical resistance of the protective equipment should be enquired at the respective supplier.

Eye/face protection

Tightly fitting safety goggles

Hand protection

full contact:

Glove material:

Nitrile rubber 0,11 mm

Glove thickness:

according to Regulation (EC) No. 1907/2006

Catalogue No.	800380	
Product name	Maleic acid for synthesis	
	Break through time:	> 480 min
splash contact:		
	Glove material:	Nitrile rubber
	Glove thickness:	0,11 mm
	Break through time:	> 480 min

The protective gloves to be used must comply with the specifications of EC Directive 89/686/EEC and the related standard EN374, for example KCL 741 Dermatril® L (full contact), KCL 741 Dermatril® L (splash contact).

The breakthrough times stated above were determined by KCL in laboratory tests acc. to EN374 with samples of the recommended glove types.

This recommendation applies only to the product stated in the safety data sheet<(>,<)> supplied by us and for the designated use. When dissolving in or mixing with other substances and under conditions deviating from those stated in EN374 please contact the supplier of CE-approved gloves (e.g. KCL GmbH, D-36124 Eichenzell, Internet: www.kcl.de).

Other protective equipment protective clothing

Respiratory protection

required when dusts are generated.

Recommended Filter type: Filter P 2 (acc. to DIN 3181) for solid and liquid particles of harmful substances

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Environmental exposure controls

Do not let product enter drains.

SECTION 9. Physical and chemical properties 9.1 Information on basic physical and chemical properties

Form

powder, finecrystalline

according to Regulation (EC) No. 1907/2006

atalogue No.	800380	
roduct name	Maleic acid for synthesis	
Colour	white	
Odour	slightly sourish	
O down Three all all		
Odour Threshold	No information available.	
рН	1,3	
	at 100 g/l	
	20 °C	
Melting point	130 - 135 °C	
Boiling point/boiling range	157,8 °C	
	at 997 hPa	
	Method: OECD Test Guideline 103	
Flash point	No information available.	
Evaporation rate	No information available.	
Flammability (solid, gas)	May form combustible dust concentrations in air.	
Lower explosion limit	No information available.	
Upper explosion limit	No information available.	
Vapour pressure	< 0,1 hPa at 20 °C	
	Method: OECD Test Guideline 104	
Relative vapour density	4,0	
	at 20 °C	

according to Regulation (EC) No. 1907/2006

Catalogue No.	800380	
Product name	Maleic acid for synthesis	
Density	1,59 g/cm3	
	at 20 °C	
Relative density	No information available.	
Water solubility	478,8 g/l	
	at 20 °C	
	Method: OECD Test Guideline 105	
Partition coefficient: n-	log Pow: -1,3 (20 °C)	
octanol/water	OECD Test Guideline 107	
	Bioaccumulation is not expected.	
Auto-ignition temperature	No information available.	
Decomposition temperature	> 135 °C	
Viscosity, dynamic	No information available.	
Explosive properties	Not classified as explosive.	
Oxidizing properties	none	
9.2 Other data		
Minimum ignition energy	> 30 - < 100 mJ	
Bulk density	750 - 800 kg/m3	
Particle size	Mean particle size	
	0,356 mm	
	Method: OECD Test Guideline 110	

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Catalogue No.800380Product nameMaleic acid for synthesis

Risk of dust explosion.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

Violent reactions possible with:

Oxidizing agents, Bases, Reducing agents

10.4 Conditions to avoid

Strong heating (decomposition).

10.5 Incompatible materials

no information available

10.6 Hazardous decomposition products

no information available

SECTION 11. Toxicological information 11.1 Information on toxicological effects

Acute oral toxicity LD50 Rat: 708 mg/kg

(External MSDS)

Symptoms: Vomiting, Irritations of mucous membranes in the mouth, pharynx, oesophagus and gastrointestinal tract.

absorption

Acute inhalation toxicity

Symptoms: mucosal irritations, Cough, Shortness of breath, Possible damages:, damage of respiratory tract, Lung oedema, Symptoms may be delayed.

Acute dermal toxicity LD50 Rabbit: 1.560 mg/kg (External MSDS)

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

Symptoms: Allergic reactions absorption Skin irritation Humans Result: irritating Patch Test 24 Hrs. Causes skin irritation. Eye irritation Rabbit **Result: Severe irritations** (ECHA) Causes serious eye damage. Sensitisation Maximisation Test Guinea pig Result: positive Method: OECD Test Guideline 406 Sensitisation test: Mouse Result: positive Method: OECD Test Guideline 429 May cause an allergic skin reaction. Germ cell mutagenicity Genotoxicity in vitro Ames test Salmonella typhimurium Result: negative Method: OECD Test Guideline 471 In vitro mammalian cell gene mutation test Result: negative Method: OECD Test Guideline 476

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

Carcinogenicity This information is not available. Reproductive toxicity This information is not available. Teratogenicity This information is not available. Specific target organ toxicity - single exposure May cause respiratory irritation. Specific target organ toxicity - repeated exposure This information is not available. Aspiration hazard This information is not available. 11.2 Further information Systemic effects: After absorption: Allergic reactions, Cough, Irritations, Shortness of breath, Vomiting, Lung oedema Possible effects: Damage to:, respiratory tract Other dangerous properties can not be excluded. Handle in accordance with good industrial hygiene and safety practice. **SECTION 12. Ecological information**

12.1 Toxicity

Toxicity to fish static test LC50 Oncorhynchus mykiss (rainbow trout): 75 mg/l; 96 h (External MSDS)

Toxicity to daphnia and other aquatic invertebrates static test EC50 Daphnia magna (Water flea): 42,81 mg/l; 48 h OECD Test Guideline 202

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

Toxicity to algae static test ErC50 Pseudokirchneriella subcapitata (green algae): 74,35 mg/l; 72 h Analytical monitoring: yes OECD Test Guideline 201

12.2 Persistence and degradability

Biodegradability

97 %; 28 d; aerobic

OECD Test Guideline 301B

Readily biodegradable

Theoretical oxygen demand (ThOD)

830 mg/g

(Lit.)

Ratio BOD/ThBOD BOD5 77 % (Lit.) Ratio COD/ThBOD

96 %

(Lit.)

12.3 Bioaccumulative potential

Partition coefficient: n-octanol/water log Pow: -1,3 (20 °C) OECD Test Guideline 107

Bioaccumulation is not expected.

12.4 Mobility in soil

No information available.

12.5 Results of PBT and vPvB assessment

Substance does not meet the criteria for PBT or vPvB according to Regulation (EC) No 1907/2006, Annex XIII.

12.6 Other adverse effects

Additional ecological information

Discharge into the environment must be avoided.

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

SECTION 13. Disposal considerations

Waste treatment methods See www.retrologistik.com for processes regarding the return of chemicals and containers, or contact us there if you have further questions.

TION 14. Transport infor	mation
Land transport (ADR/RID))
14.1 - 14.6	Not classified as dangerous in the meaning of transport
	regulations.
Inland waterway transport	t (ADN)
Not relevant	
Air transport (IATA)	
14.1 - 14.6	Not classified as dangerous in the meaning of transport
	regulations.
Sea transport (IMDG)	
14.1 - 14.6	Not classified as dangerous in the meaning of transport
	regulations.
14.7 Transport in bulk acc	cording to Annex II of MARPOL 73/78 and the IBC Code
Not relevant	

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations	
Major Accident Hazard	SEVESO III
Legislation	Not applicable
Occupational restrictions	Take note of Dir 94/33/EC on the protection of young people at work.

according to Regulation (EC) No. 1907/2006

Catalogue No.	800380	
Product name	Maleic acid for sy	Inthesis
		ons regarding maternity protection in
		85/EEC or stricter national regulations where
	applicable.	
	Take note of Dir 94/3	B/EC on the protection of young people at
	work. Observe work r	estrictions regarding maternity protection in
	accordance to Dir 92/	85/EEC or stricter national regulations where
	applicable.	
Regulation (EC) No 1005/20 deplete the ozone layer	09 on substances that	not regulated
Regulation (EC) No 850/200	4 of the European	not regulated
Parliament and of the Counc	il of 29 April 2004 on	
persistent organic pollutants	and amending	
Directive 79/117/EEC		
Substances of very high con	cern (SVHC)	This product does not contain substances
		of very high concern according to
		Regulation (EC) No 1907/2006 (REACH),
		Article 57 above the respective regulatory
		concentration limit of \geq 0.1 % (w/w).
National legislation		
Storage class	10 - 13	
Dust explosion class	St2	

15.2 Chemical safety assessment

A Chemical Safety Assessment has been carried out according to regulation (EC) No. 1907/2006 (REACH) for this substance.

according to Regulation (EC) No. 1907/2006

Catalogue No.

Product name

800380 Maleic acid for synthesis

SECTION 16. Other information

Full text of H-Statements referred to under sections 2 and 3.

H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H335	May cause respiratory irritation.

Training advice

Provide adequate information, instruction and training for operators.

Key or legend to abbreviations and acronyms used in the safety data sheet

Used abbreviations and acronyms can be looked up at www.wikipedia.org.

Regional representation

This information is given on the authorised Safety Data Sheet for your country.

The information contained herein is based on the present state of our knowledge. It characterises the product with regard to the appropriate safety precautions. It does not represent a guarantee of any properties of the product.

according to Regulation (EC) No. 1907/2006

Catalogue No.

Product name

800380 Maleic acid for synthesis

EXPOSURE SCENARIO 1 (Industrial use)

1. Industrial use Chemical for synthesis)

Sectors of end-use

Obernie al une dust actor and		
SU 10	Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)	
SU9	Manufacture of fine chemicals	
SU 3	Industrial uses: Uses of substances as such or in preparations at industrial sites	

Chemical product category

PC19 Intermediate

PC21 Laboratory chemicals

Process categories

1100000	Salogonos	
PROC1	Use in closed process, no likelihood of exposure	
PROC2	Use in closed, continuous process with occasional controlled exposure	
PROC3	Use in closed batch process (synthesis or formulation)	
PROC4	Use in batch and other process (synthesis) where opportunity for exposure arises	
PROC5	Mixing or blending in batch processes for formulation of preparations and articles	
	(multistage and/ or significant contact)	
PROC8a	Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large	
	containers at non-dedicated facilities	
PROC8b	Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large	
	containers at dedicated facilities	
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including	
	weighing)	
PROC15	Use as laboratory reagent	
Environmental Release Categories		
ERC2	Formulation of preparations	
ERC6a	Industrial use resulting in manufacture of another substance (use of intermediates)	
	······································	

2. Contributing scenarios: Operational conditions and risk management measures

2.1 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC15

according to Regulation (EC) No. 1907/2006

Catalogue No.	800380
Product name	Maleic acid for synthesis
Product characteristics	
Concentration of the Substance in	Covers the percentage of the substance in the product up to
Mixture/Article	100 %.
Physical Form (at time of use)	Solid, high dustiness
Frequency and duration of use	
Frequency of use	8 hours/day
Other operational conditions affecting v	workers exposure
Outdoor / Indoor	Indoor without local exhaust ventilation (LEV)
•	ersonal protection, hygiene and health evaluation
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond	ersonal protection, hygiene and health evaluation eted to EN374) in combination with 'basic' employee training. I the REACH Chemical Safety Assessment
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes	s. ersonal protection, hygiene and health evaluation sted to EN374) in combination with 'basic' employee training.
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice	ersonal protection, hygiene and health evaluation sted to EN374) in combination with 'basic' employee training. d the REACH Chemical Safety Assessment Use suitable eye protection. Wear suitable coveralls to
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice 2.2 Contributing scenario controlling we Product characteristics	ersonal protection, hygiene and health evaluation sted to EN374) in combination with 'basic' employee training. If the REACH Chemical Safety Assessment Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin.
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice 2.2 Contributing scenario controlling we Product characteristics Concentration of the Substance in	Arsonal protection, hygiene and health evaluation Atted to EN374) in combination with 'basic' employee training. At the REACH Chemical Safety Assessment Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin. Orker exposure for: PROC4, PROC5, PROC8a, PROC8b, PROC9 Covers the percentage of the substance in the product up to
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice 2.2 Contributing scenario controlling we Product characteristics	ersonal protection, hygiene and health evaluation ated to EN374) in combination with 'basic' employee training. d the REACH Chemical Safety Assessment Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin. orker exposure for: PROC4, PROC5, PROC8a, PROC8b, PROC9 Covers the percentage of the substance in the product up to 100 %.
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice 2.2 Contributing scenario controlling we Product characteristics Concentration of the Substance in	Arsonal protection, hygiene and health evaluation Atted to EN374) in combination with 'basic' employee training. At the REACH Chemical Safety Assessment Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin. Orker exposure for: PROC4, PROC5, PROC8a, PROC8b, PROC9 Covers the percentage of the substance in the product up to
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice 2.2 Contributing scenario controlling we Product characteristics Concentration of the Substance in Mixture/Article	ersonal protection, hygiene and health evaluation ated to EN374) in combination with 'basic' employee training. d the REACH Chemical Safety Assessment Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin. orker exposure for: PROC4, PROC5, PROC8a, PROC8b, PROC9 Covers the percentage of the substance in the product up to 100 %.
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice 2.2 Contributing scenario controlling we Product characteristics Concentration of the Substance in Mixture/Article Physical Form (at time of use)	ersonal protection, hygiene and health evaluation ated to EN374) in combination with 'basic' employee training. d the REACH Chemical Safety Assessment Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin. orker exposure for: PROC4, PROC5, PROC8a, PROC8b, PROC9 Covers the percentage of the substance in the product up to 100 %.
Covers daily exposures up to 8 hours Conditions and measures related to per Wear chemically resistant gloves (tes Additional good practice advice beyond Additional good practice advice beyond Additional good practice advice 2.2 Contributing scenario controlling we Product characteristics Concentration of the Substance in Mixture/Article Physical Form (at time of use) Frequency and duration of use	 A standard s

Organisational measures to prevent /limit releases, dispersion and exposure

according to Regulation (EC) No. 1907/2006

Catalogue No.800380Product nameMaleic acid for synthesis

Covers daily exposures up to 8 hours.

Conditions and measures related to personal protection, hygiene and health evaluation

Wear chemically resistant gloves (tested to EN374) in combination with 'basic' employee training.

Additional good practice advice beyond the REACH Chemical Safety Assessment

Additional good practice advice

Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard Assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

CS	Use descriptor	Exposure duration, route, effect	RCR	Exposure Assessment Method
2.1	PROC1	longterm, dermal, local	0,02	ECETOC TRA, modified
2.1	PROC2	longterm, dermal, local	0,50	ECETOC TRA, modified
2.1	PROC3	longterm, dermal, local	0,50	ECETOC TRA, modified
2.1	PROC15	longterm, dermal, local	0,25	ECETOC TRA, modified
2.2	PROC4	longterm, dermal, local	0,25	ECETOC TRA, modified
2.2	PROC5	longterm, dermal, local	0,50	ECETOC TRA, modified
2.2	PROC8a	longterm, dermal, local	0,25	ECETOC TRA, modified
2.2	PROC8b	longterm, dermal, local	0,12	ECETOC TRA, modified
2.2	PROC9	longterm, dermal, local	0,25	ECETOC TRA, modified

The default parameters and -efficiencies of the applied exposure assessment model were used for the calculation (unless stated differently).

according to Regulation (EC) No. 1907/2006

Catalogue No. Product name 800380 Maleic acid for synthesis

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Chapter R.12: Use descriptor system; ECHA Guidance for downstream users; ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

For scaling of worker exposure assessments performed with ECETOC TRA, please consult the Merck tool ScIDeEx® at www.merckmillipore.com/scideex.

according to Regulation (EC) No. 1907/2006

Catalogue N	0.	800380
Product name		Maleic acid for synthesis
EXPOSURE	SCENARIO 2 (Profession	al use)
1. Profession	al use Chemical for synthe	esis)
Sectors of	end-use	
SU 22	Professional uses: Publ craftsmen)	ic domain (administration, education, entertainment, services,
Chemical p	product category	
PC21	Laboratory chemicals	
Process ca	tegories	
PROC15	Use as laboratory reage	ent
Environme	ntal Release Categories	
ERC2	Formulation of preparat	ions
ERC6a	Industrial use resulting i	n manufacture of another substance (use of intermediates)
2. Contributin	g scenarios: Operational	conditions and risk management measures
2.1 Contributi	ing scenario controlling wo	orker exposure for: PROC15
Product chara		
	ion of the Substance in	Covers the percentage of the substance in the product up to
Mixture/Art		100 %.
Physical Fo	orm (at time of use)	Solid, high dustiness
Frequency ar	nd duration of use	
Frequency	of use	8 hours/day
-	onal conditions affecting v	· · · · · · · · · · · · · · · · · · ·
Outdoor / I	naoor	Indoor without local exhaust ventilation (LEV)
Organisation	al measures to prevent /lir	nit releases, dispersion and exposure
.	· · ·	, ,

Covers daily exposures up to 8 hours.

Conditions and measures related to personal protection, hygiene and health evaluation

according to Regulation (EC) No. 1907/2006

Catalogue No.	800380	
Product name	Maleic acid for synthesis	
-	 gloves (tested to EN374) in combination with 'basic' employee training. vice beyond the REACH Chemical Safety Assessment advice Use suitable eye protection. Wear suitable coveralls to prevent exposure to the skin. 	

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard Assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

CS	Use descriptor	Exposure duration, route, effect	RCR	Exposure Assessment Method
2.1	PROC15	longterm, dermal, local	0,25	ECETOC TRA, modified

The default parameters and -efficiencies of the applied exposure assessment model were used for the calculation (unless stated differently).

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Chapter R.12: Use descriptor system; ECHA Guidance for downstream users; ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

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